



PR18

Threaded Connection

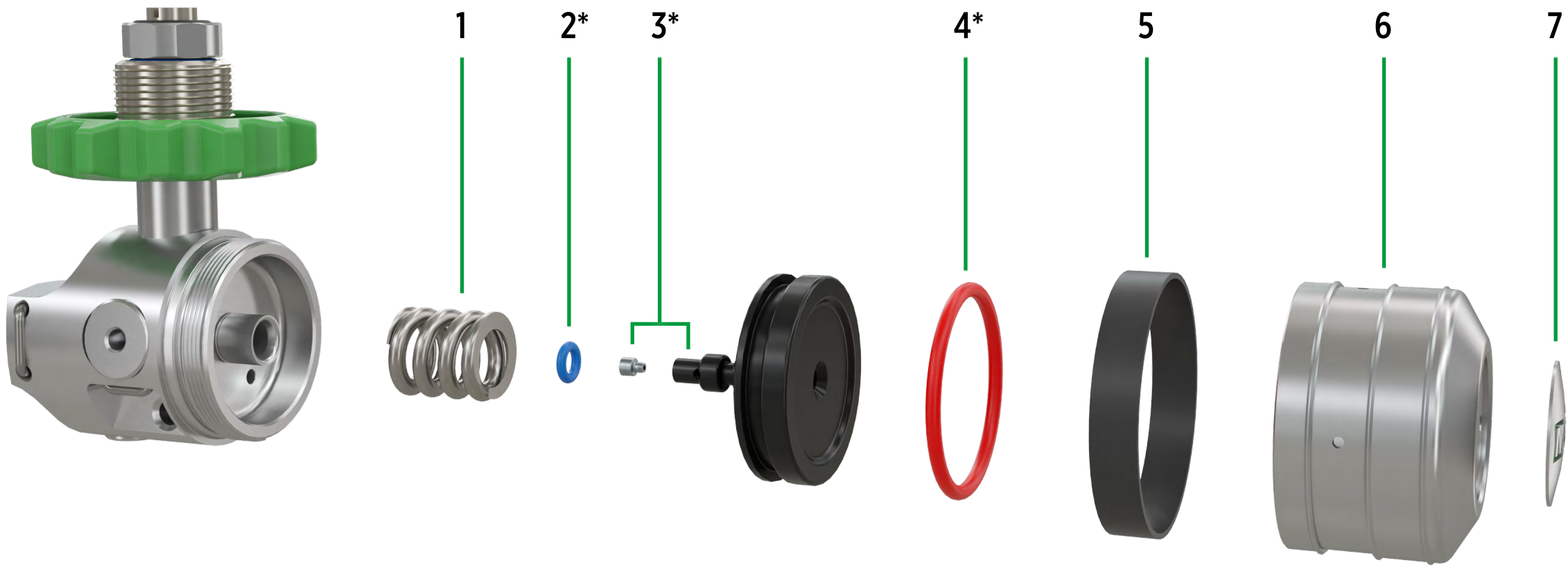
200/300 bar (10190005-SP) and 300 bar QuickFill (10192954-SP)



The Safety Company

PISTON AND CAP

	Description	Part No.	Unit
1	Pressure Spring	10199380	5 pcs.
*	Piston Assembly:	10199421	1 pc.
2	Lower Piston O-Ring	<i>included in 10199421</i>	1 pc.
3	Piston Seal	<i>included in 10199421</i>	1 pc.
4	Upper Piston O-Ring	<i>included in 10199421</i>	1 pc.
5	Cap Seal Ring	10189030-SP	10 pcs.
6	Housing Cap, Torque 10 Nm +/- 0.5 Nm	10186897-SP	5 pcs.
	Torque Nut for Disassembly of Housing Cap	10200040	1 pc.
7	Seal (MSA Logo)	10070156	10 pcs.



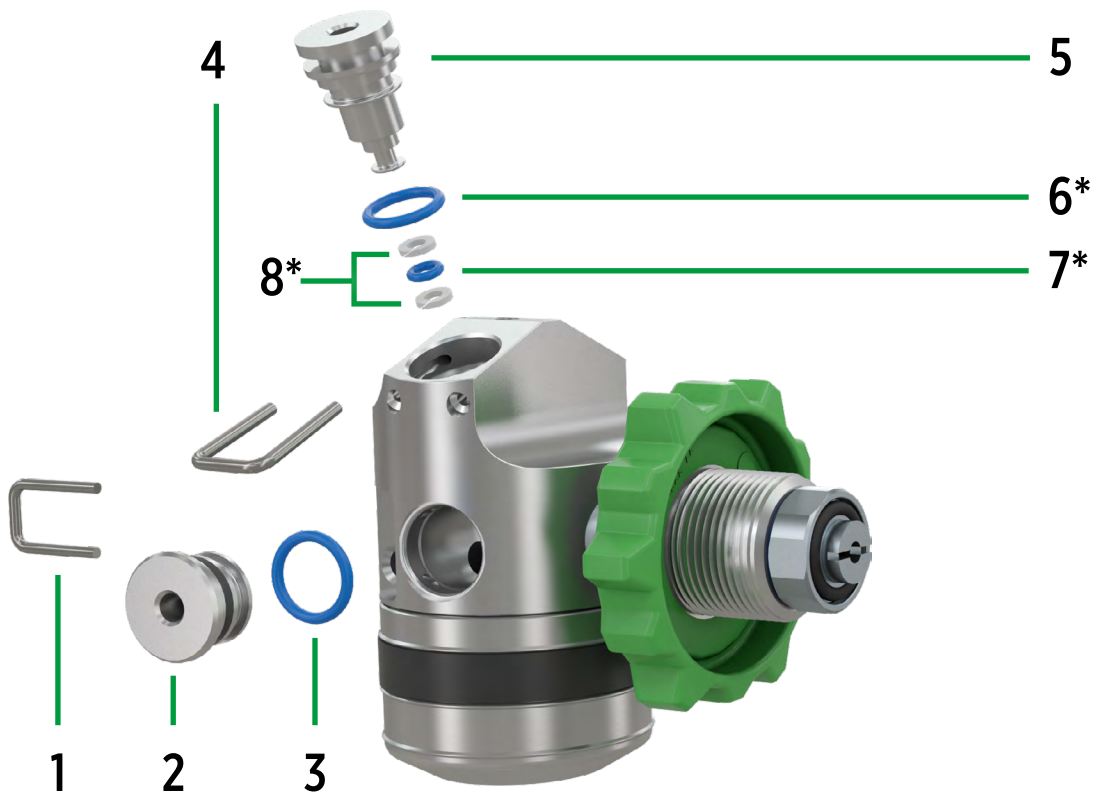
SAFETY VALVE

	Description	Part No.	Unit
*	Safety Valve PR18 Assembly:	10198978	1 pc.
1	Sealing Ring	<i>included in 10198978</i>	1 pc.
2	Piston	<i>included in 10198978</i>	1 pc.
3	Spring	<i>included in 10198978</i>	1 pc.
4	Cap, Torque 2.5 Nm ± 0.5 Nm	<i>included in 10198978</i>	1 pc.



PORT PLUGS

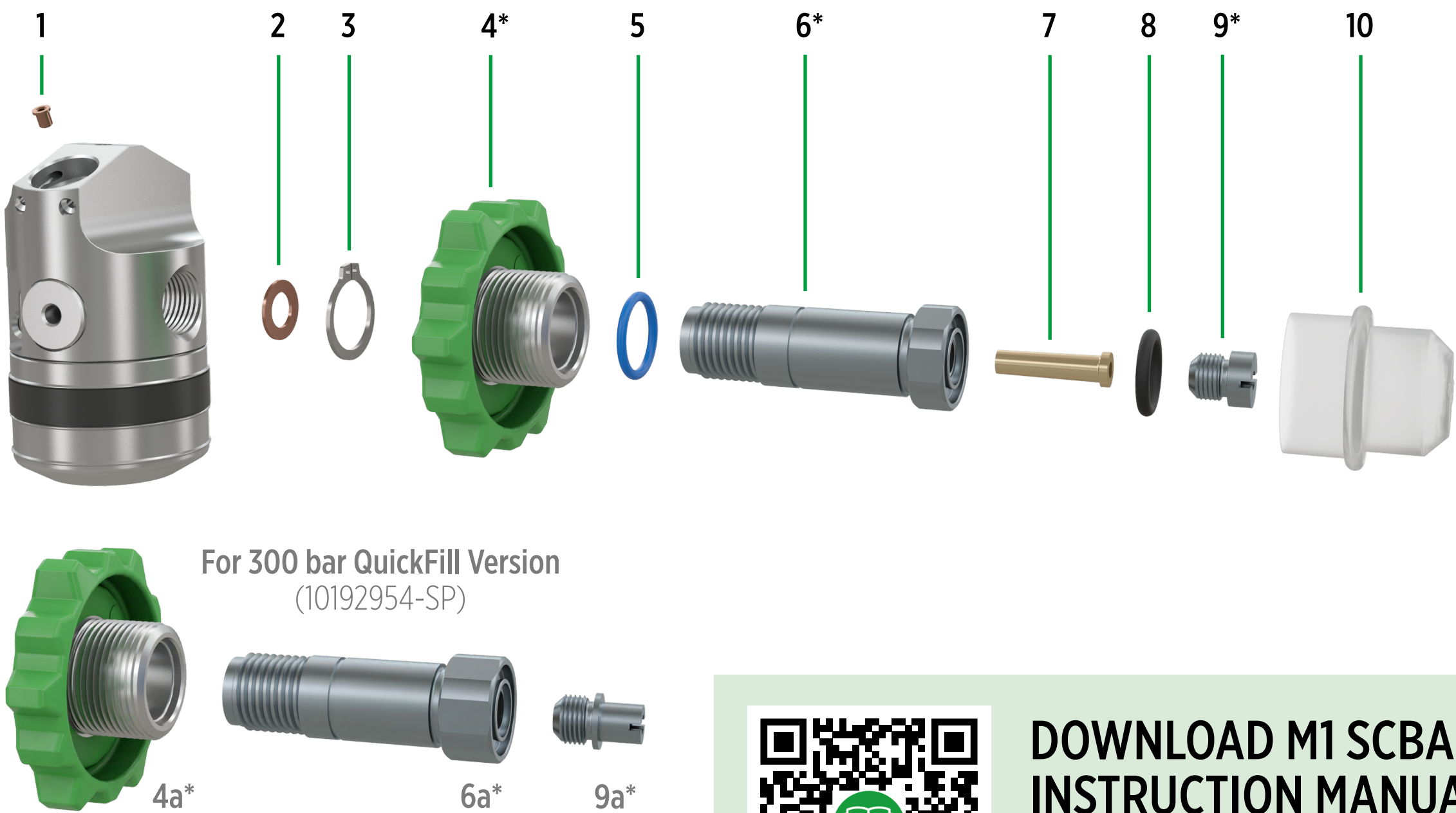
	Description	Part No.	Unit
1	U-Clip for MP Port	10096120	5 pcs.
2	Plug for MP Port with Sealing	10199002	5 pcs.
3	O-Ring, 10.82 x 1.78	10188467-SP	10 pcs.
4	U-Clip for SL Port	10069350	10 pcs.
5	Plug for SL Port with Sealing, incl. P/N 10194382	10199001	5 pcs.
*	Sealing Kit, SL Connection:	10194382	1 kit
6	O-Ring, 9.52 x 1.78	<i>included in 10194382</i>	1 pc.
7	O-Ring, 3 x 1.5	<i>included in 10194382</i>	1 pc.
8	Back Ring, 5.80 x 3.0 x 0.5	<i>included in 10194382</i>	2 pcs.



HIGH PRESSURE CONNECTION

	Description	Part No.	Unit
1	Dosing Screw for SL Port, 25 l at 200 bar	10053714-SP	10 pcs.
2	Sealing Ring, 8x13x1-CU	10193052-SP	10 pcs.
3	Circlip, 16x1	10195729-SP	10 pcs.
4	Handwheel 200/300 bar	10146100-SP	5 pcs.
4a*	Handwheel 300 bar, QuickFill	10151557-SP	5 pcs.
5	O-Ring, 14x2	10096171	10 pcs.
6	High Pressure Socket, Torque 45 Nm + 5 Nm, 200/300 bar	10198979	5 pcs.
6a*	High Pressure Socket, Torque 45 Nm + 5 Nm, 300 bar, QuickFill	10198980	5 pcs.
7	Sinter Filter	10200038	10 pcs.
8	O-Ring	D4080948	10 pcs.
9	Threaded Nipple, Torque 5 Nm ± 0.5 Nm, 200/300 bar	D4075062-SP	10 pcs.
9a*	Threaded Nipple, Torque 5 Nm ± 0.5 Nm, 300 bar, QuickFill	D4075061-SP	1 pc.
10	Protective Cap	10088298	10 pcs.

* For 300 bar QuickFill version components 4, 6, 9 are different



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